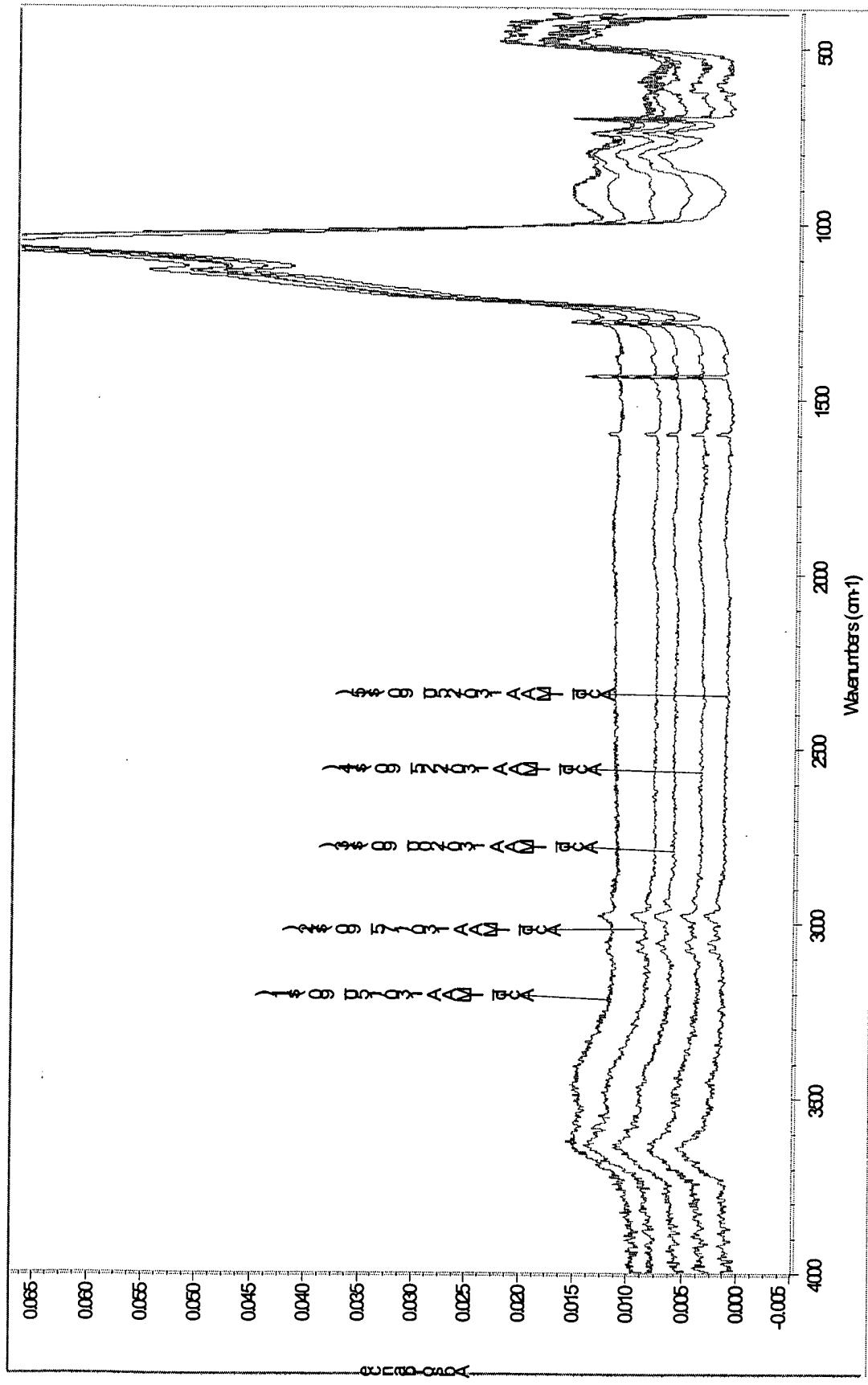


Figure 9



11 - Although water clearly present at 130/150 °C bake, the WER is still quite low. SiOH is clearly present at 925 cm⁻¹.

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